

#### LAKIREDDY BALI REDDY COLLEGE OF ENGINEERING (AUTONOMOUS)

Accredited by NAAC with 'A' Grade, ISO 9001:2015 Certified Institution Approved by AICTE, New Delhi and Affiliated to JNTUK, Kakinada L.B.Reddy Nagar, Mylavaram-521230, Krishna Dist, Andhra Pradesh, India

### DEPARTMENT OF MECHANICAL ENGINEERING

#### REPORT ON THREE DAY WORKSHOP "NON DESTRUCTIVE TESTING AND ITS TECHNIQUES"

Event Type : THREE DAY WORKSHOP

Date / Duration : 06/02/2019 to 08/02/2019 /3 Days

Resource Person : MR. G.VIJAY KUMAR CEO OF FUTRE NDT

Name of Coordinator : Mr.B.Sudheer Kumar, Sr.Asst.Professor

Target Audience : 140

Total no of Participants: 135

**Objective of the event**: This work shop provides knowledge to students for understanding the basic principles of various NDT methods, fundamentals, and discontinuities in different product forms, importance of NDT, applications, limitations of NDT methods and techniques and codes, standards and specifications related to non-destructive testing technology.

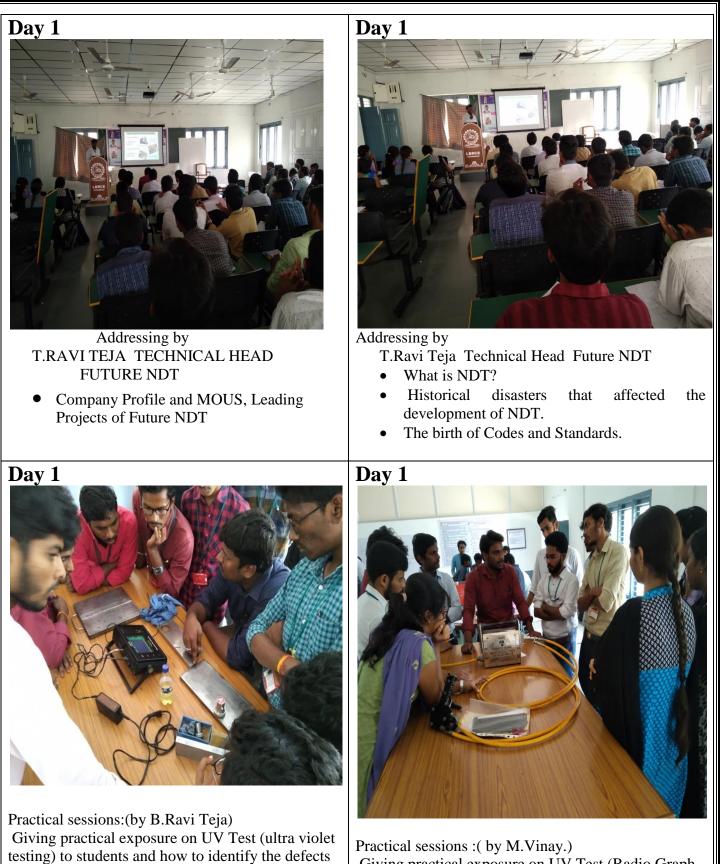
Outcome of event: After attending the workshop students will be able to

- 1. List and define different defects that occur in welding shown through Non-Destructive Examination.
- 2. To identify the types of equipment used for each Non-Destructive Examination.
- 3. To explain the purpose of the Equipment, Application, and standard techniques required to perform major non-destructive of welds.
- 4. To specify ASME & ASNI Codes, Standard, or Specification related to each testing method.
- 5. Have the knowledge and essential skills to identify strengths and weaknesses in materials used in fabrication.

Feedback / Suggestions:

- 1. The resource person has provided vital information regarding the, Non-Destructive and Destructive Examination motivation.
- 2. Workshop gives more knowledge on what is NDT? Historical disasters that lead to the development of NDT, The birth of Codes and Standards NDT Qualification and Certification.
- 3. These of workshop gives more practical knowledge among various materials defects which are occurred in Discontinuities in manufacturing processes, Discontinuities in welding processes discontinuities.
- 4. These types of workshops are very useful to improve the core concept knowledge on Types of RT sources, Principles of sound, UT measurements and flaw detection.

Photographs



Giving practical exposure on UV Test (Radio Graph Testing) to students and how to identify the defects on welded plates and casing pipes and casing tubes.

on welded plates.

## Day 2



Addressing by T.RAVI TEJA TECHNICAL HEAD FUTURE NDT



Hands On Experience By Students Conducting And Identifying Defects On Weld Plates By Using Ultra violet Testing.



Hands On Experience By Students Conducting And Identifying Defects on Non Ferrous Materials By Liquid Penetrate Testing.



Hands On Experience By Students Conducting And Identifying Defects on Ferrous Materials By Radio Graph Testing.

# Day 3



Addressing by M.VIJAY KUMAR CEO FUTURE NDT

• NDT Qualification and Certification.





Practical sessions:(by B.Ravi Teja) Giving practical exposure on MPT Test (Magnetic Particle Testing) to students and how to identify the defects on welded plates (surface and sub surface cracks).



Hands On Experience By Students Conducting And Identifying Defects on Ferrous Materials By Radio Graph Testing.( using normal probes and angle probes)



Practical sessions:(by M.VINAY) Giving practical exposure on RT Test (Using X-Ray film) to students and how to identify the defects on welded plates (surface and sub surface cracks).



Photo Gallery of Work Shop

### Press Clippings

